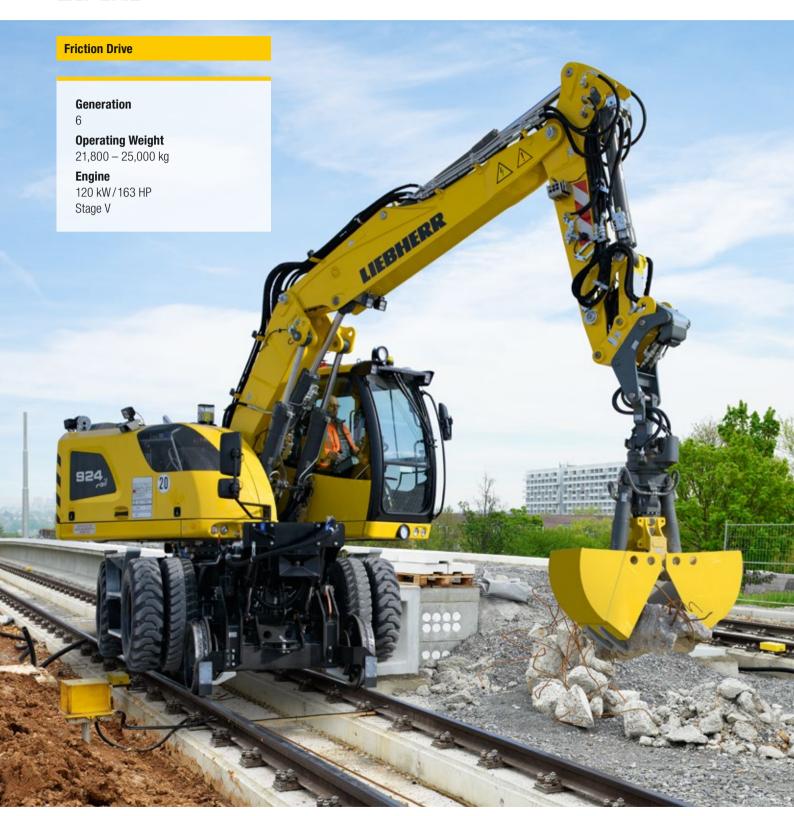
Wheeled Excavator

A 924 Rail

Litronie



LIEBHERR

Technical Data

Diesel Engine

Rating per ISO 9249	120 kW (163 HP) at 1,900 RPM
Model	Liebherr D924 A7
Туре	4 cylinder in-line
Bore/Stroke	104/132 mm
Displacement	4.5
Engine operation	4-stroke diesel
	Common-Rail
	turbo-charged and after-cooled
	reduced emissions
Air cleaner	dry-type air cleaner with pre-cleaner, primary
	and safety elements
Engine idling	sensor controlled
Electrical system	
Voltage	24 V
Batteries	2 x 135 Ah/12 V
Alternator	three-phase current 28 V/140 A
Stage V	
Harmful emissions values	according to regulation (EU) 2016/1628
Emission control	Liebherr-SCRT technology
Fuel tank	250
Urea tank	461

€ Cooling System

Diesel engine	water-cooled
	compact cooling system consisting cooling unit
	for water, hydraulic oil and charge air with step-
	less thermostatically controlled fan, fans for
	radiator cleaning can be completely folded away

Hydraulic System

	VIII
Hydraulic pump	
for equipment	2 Liebherr axial piston variable displacement
and travel drive	pumps (double construction)
Max. flow	2 x 220 l/min.
Max. pressure	350 bar/PowerLift 375 bar
Hydraulic pump	Liebherr-Synchron-Comfort-system (LSC) with
regulation and control	electronic engine speed sensing regulation,
	pressure and flow compensation, torque con-
	trolled swing drive priority
Hydraulic tank	130
Hydraulic system	max. 300 l
Hydraulic oil filter	1 main return filter with integrated partial micro
	filtration (5 µm)
MODE selection	adjustment of engine and hydraulic performance
	via a mode pre-selector to match application,
	e.g. for especially economical and environmen-
	tally friendly operation or for maximum digging
	performance and heavy-duty jobs
S (Sensitive)	mode for precision work and lifting through very
	sensitive movements
E (Eco)	mode for especially economical and environ-
	mentally friendly operation
P (Power)	mode for high performance with low fuel con-
	sumption
P+ (Power-Plus)	mode for highest performance and for very
	heavy duty applications, suitable for continuous
	operation
Engine speed and	stepless alignment of engine output and
performance setting	hydraulic power via engine speed
	Tool Control: 20 preadjustable pump flows and
	pressures for add-on attachments

Hydraulic Controls

-	
Power distribution	via control valves with integrated safety valves, simultaneous and independent actuation of chassis, swing drive and equipment
Servo circuit	
Equipment and swing	with electroproportional joystick levers
Chassis	electroproportional via foot pedal
Additional functions	via switch or electroproportional foot pedals
Proportional control	proportionally acting transmitters on the joy- sticks for additional hydraulic functions

Swing Drive

Drive	Liebherr axial piston motor with integrated brake valve and torque control, Liebherr plane- tary reduction gear
Swing ring	Liebherr, sealed race ball bearing swing ring, internal teeth
Swing speed	0 – 9.0 RPM stepless
Swing torque	54 kNm
Holding brake	wet multi-disc (spring applied, pressure released)
	pedal controlled positioning swing brake

Operator's Cab

Operator s car	-
Double cabin	ROPS safety cab structure (roll-over protection system) with individual windscreens or featuring a slide-in subpart under the ceiling, work headlights integrated in the ceiling, operator's door with a sliding window (can be opened on both sides), large stowing and depositing possibilities, shock-absorbing suspension, sounddamping insulating, tinted laminated safety glass, separate window shades for the sunroof window and windscreen
	air cushioned operator's seat with 3D-adjust- able armrests, headrest, lap belt, seat heater, manual weight adjustment, adjustable seat cushion inclination and length and mechanical lumbar vertebrae support
Operator's seat Comfort (Option)	in addition to operator's seat standard: lockable horizontal suspension, automatic weight adjust- ment, adjustable suspension stiffness, pneu- matic lumbar vertebrae support and passive seat climatisation with active coal
Operator's seat Premium (Option)	electronic weight adjustment (automatic readjustment), pneumatic low frequency suspension and active seat climatisation with active coal and ventilator
Control system	joysticks with control consoles and swivel seat, folding left control console
Operation and displays	large high-resolution operating unit, selfexplan- atory, colour display with touchscreen, video- compatible, numerous setting, control and monitoring options, e.g. air conditioning control, fuel consumption, machine and attachment parameters, separate display for rear view and side view monitoring
Air-conditioning	automatic air-conditioning, recirculated air function, fast de-icing and demisting at the press of a button, air vents can be operated via a menu; recirculated air and fresh air filters can be easily replaced and are accessible from the outside; heating-cooling unit, designed for extreme outside temperatures, sensors for solar radiation, inside and outside temperatures
Refrigerant	R134a
Global warming potential	1,430
Quantity at 25 °C	1,300 g
CO ₂ equivalent	1.859 t
Vibration emission*	
Hand/arm vibrations	< 2.5 m/s ²
Whole-body vibrations	< 0.5 m/s ²
Measuring inaccuracy	according with standard EN 12096:1997

● Undercarriage

G-G Gildorodillag	
Drive	oversized two speed power shift transmission with additional creeper speed, Liebherr axial piston motor with functional brake valve on both sides
Pulling force	117 kN
Travel speed	 0 - 3.5 km/h stepless (creeper speed off-road) 0 - 7.0 km/h stepless (off-road) 0 - 13.0 km/h stepless (creeper speed on-road) 0 - 20.0 km/h stepless (road travel) 0 - max. 25.0 or 30.0 km/h Speeder (Option)
Driving operation	automotive driving using accelerator pedal, cruise control function: storage of variable accelerator pedal positions, both off-road, on-road and on-rail (country-dependent)
Axles	manual or automatic hydraulically controlled front axle oscillation lock (country-dependent)
Service brake	two circuit travel brake system with accumulator road axle wet and backlash-free disc brake; rail wheels with disc brake (spring applied, pressure released)
Holding brake	wet multi-disc (spring applied, pressure released)
Wagon braking system	1 circuit compressed air brake for railway wagon
Option	2 circuit compressed air brake for trailer 2 circuit hydraulic brake for trailer
Rail undercarriage	standard gauge 1,435 mm
Stabilization	without outriggers



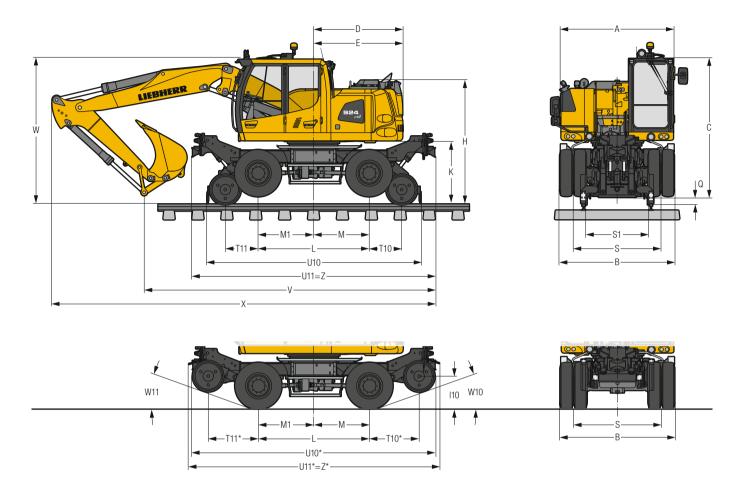
- Equipment	
Туре	high-strength steel plates at highlystressed points for the toughest requirements. Complex and stable mountings of equipment and cylin- ders
Hydraulic cylinders	Liebherr cylinders with special seal system
Bearings	sealed, low maintenance



Lubrication	Liebherr central lubrication system for upper- carriage and equipment, automatically
Noise emission	
ISO 6396	L_{pA} (inside cab) = 73 dB(A)
2000/14/EC	L _{WA} (surround noise) = 101 dB(A)

 $^{^{\}star}$ for risk assessment according to 2002/44/EC see ISO/TR 25398:2006

Dimensions



	on tyres	mm	on rail mm
Α		2,525	2,525
В		2,565	2,565
C		3,070	3,260
D		2,000/2,110*	2,000/2,110*
E		2,000/2,110*	2,000/2,110*
Н		2,600	2,790
K		1,235	1,425
L		2,500	2,500
M		1,250	1,250
M1		1,250	1,250
I10		725	_
Q		345	145
S		1,973	1,973
S1		_	1,435
T10		_	730
T10*		1,125	-
T11		_	730
T11*		1,125	-
U10		_	4,680
U10*		5,470	_
U11		_	5,475
U11*		5,650	-
W10		20°	_
W11		20°	_
Z		_	5,475
Z *		5,650	_

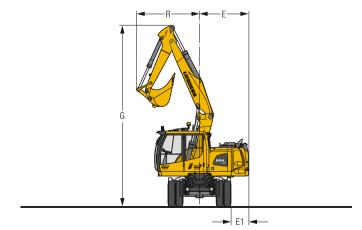
*	Execution	required	for	acceptance	Network Rail

E = Tail radius Tyres 10.00-20

	Stick	Two-piece boom 5.05 m
	m	mm
٧	1.85	6,900
	2.05	6,650
	2.25	6,500
W	1.85	3,000
	2.05	3,050
	2.25	3,100
X	1.85	8,900
	2.05	8,750
	2.25	8,750

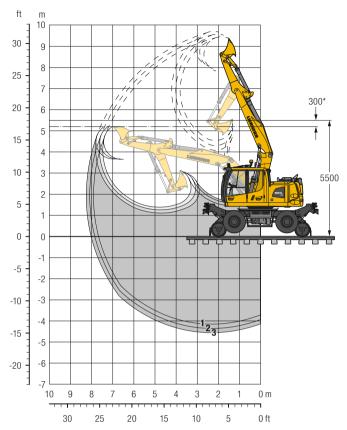
Dimensions are with attachment over steering axle

W = Max. ground clearance including approx. 150 mm piping



Boom	Stick	G	R	E	E1
	m	mm	mm	mm	mm
Two-piece boom 5.05 m	1.85	7,380	2,560	2,000/2,110	718/828
Two-piece boom 5.05 m	2.05	7,380	2,560	2,000/2,110	718/828
Two-piece boom 5.05 m	2.25	7,380	2,570	2,000/2,110	718/828

Ditch Cleaning Bucket with Two-Piece Boom 5.05 m



Digging Envelope

		- 1	2	3
Stick length	m	1.85	2.05	2.25
Max. digging depth	m	4.15	4.35	4.55
Max. reach at ground level	m	7.65	7.85	8.00
Max. dumping height	m	7.85	7.95	8.05
Max. dumping height under overhead wires	m	3.65	3.67	3.67
Max. teeth height	m	9.45	9.60	9.70
Min. equipment radius	m	2.56	2.56	2.57

Digging Forces

	1	2	3
Max. digging force (ISO 6015) kN	110.6	102.2	95.2
t	11.3	10.4	9.7
Max. breakout force (ISO 6015) kN	101.3	101.3	101.3
t	10.3	10.3	10.3

Max. breakout force with ripper bucket

134.6 kN (13.7 t)

Operating Weight

The operating weight includes the basic machine with 8 tyres, two-piece boom 5.05 m, stick 2.25 m and ditch cleaning bucket 2,000 mm/0.65 m³.

Tail radius	Weight (kg)
A 924 Rail Litronic Friction Drive with tail radius 2,000 mm	22,200
A 924 Rail Litronic Friction Drive with tail radius 2,000 mm	
(heavy counterweight)	22,800
A 924 Rail Litconic Friction Drive with tail radius 2,110 mm	24,500

Ditch Cleaning Buckets Machine stability per ISO 10567* (75% of tipping capacity)

id#						radius 0 mm			0		Tail r nm (heav	adius	rweiaht)		Tail radius 2.110 mm					
Cutting w	Cuttin Capaci ISO 74	50 74 leigh	Stic	on rail ck length	,		on tyres		Stic	on rail	•		on tyres		Stic	on rail k length	,		on tyres	
mm	m ³	kg	1.85	2.05	2.25	1.85	2.05	2.25	1.85	2.05	2.25	1.85	2.05	2.25	1.85	2.05	2.25	1.85	2.05	2.25
1,6001)	0.80	445																		
2,0001)	0.65	388											-							
1,6002)	0.80	766		Δ	Δ															
2.0002)	0.70	811																		

^{*} Indicated loads are based on ISO 10567 and do not exceed 75% of tipping or 87% of hydraulic capacity, max. stick length without quick coupler, lifted 360° on firm with blocked oscillating axle

Max. material weight \blacksquare = \leq 1.8 t/m³, \blacksquare = \leq 1.5 t/m³, \triangle = \leq 1.2 t/m³, - = not authorised

^{*} Safety distance to overhead wires

¹⁾ comparable with SAE (heaped) 2) with 2 x 50° rotator

Lift Capacities with Two-Piece Boom 5.05 m, Tail Radius 2,000 mm

M		3.0 m		4.5	4.5 m		6.0 m				
m	Undercarriage		<u>L</u>	 -∰	<u>L</u>	 -∰	<u>L</u>		<u>L</u>	m	
7.5	on rail on tyres	7.4 8.5*	8.3* 8.5*					4.2 5.9*	5.6* 5.9*	4.3	
6.0	on rail on tyres	7.4 7.6*	7.6* 7.6*	4.1 5.6	6.9* 6.9*			2.6 3.8	4.4* 4.5*	5.8	
4.5	on rail on tyres	7.1 10.0	10.1* 10.3*	4.1 5.6	7.5* 7.0	2.5 3.5	6.2* 4.5	2.1 3.0	4.0* 3.9	6.6	
3.0	on rail on tyres	6.9 9.7*	10.4* 10.2*	4.1 5.5	8.5* 6.8	2.5 3.5	6.4* 4.5	1.8 2.7	3.8* 3.4	7.0	
1.5	on rail on tyres	6.8 9.6	12.6* 12.4*	3.9 5.5	8.9* 6.8	2.4 3.4	6.6* 4.4	1.8 2.6	3.9* 3.3	7.1	
0	on rail on tyres	6.3 9.4	14.1* 12.6	3.7 5.3	9.0* 6.8	2.3 3.3	6.6* 4.2	1.9 2.7	4.3* 3.4	6.8	
-1.5	on rail on tyres	6.2 9.2	14.5* 12.6	3.5 5.0	9.1* 6.5	2.2	4.8* 4.2	2.1	4.2* 3.9	6.2	
-3.0	on rail on tyres	6.0	10.8* 11.9*	4.9	5.7*			3.9 4.8	6.4* 5.6*	4.0	

Sti	ck 2.05 m									
		3.0 m		4.5	m	6.0	m			
m 1 A	Undercarriage		ď	⊶	<u>L</u>	⊶	<u>L</u>	- - 5	<u>L</u>	m
7.5	on rail on tyres			3.9	5.2*			3.9 4.8*	4.6* 4.8*	4.5
6.0	on rail on tyres	6.9*	6.9*	4.2 5.7	6.7* 6.7*			2.5 3.7	3.8* 3.9*	6.0
4.5	on rail on tyres	7.2 9.9*	10.3* 9.9*	4.1 5.6	7.4* 7.0	2.6 3.6	6.1* 4.5	2.0 2.9	3.5* 3.5*	6.8
3.0	on rail on tyres	6.9 9.7	10.9* 10.6*	4.1 5.5	8.4* 6.9	2.5 3.6	6.4* 4.5	1.8 2.6	3.4* 3.3	7.2
1.5	on rail on tyres	6.9 9.6	12.6* 12.4*	3.9 5.5	8.9* 6.8	2.5 3.5	6.6* 4.4	1.7 2.5	3.5* 3.2	7.2
0	on rail on tyres	6.4 9.5	14.1* 12.6	3.7 5.3	9.0* 6.8	2.3 3.3	6.6* 4.3	1.8 2.6	3.9* 3.3	7.0
-1.5	on rail on tyres	6.2 9.2	14.4* 12.6	3.5 5.0	9.2* 6.5	2.2 3.2	5.4* 4.2	2.0 2.9	4.3* 3.7	6.4
-3.0	on rail on tyres	6.0 9.0	11.9* 12.4	3.4 4.9	5.8* 6.4			3.3 4.2	5.5* 5.0*	4.6

Stick 2.25 m

		3.0) m	4.5	m	6.0	m			
m 1 A	Undercarriage	5	<u>L</u>	 -∰	<u>L</u>	 ∰	<u>L</u>	5	<u>L</u>	m
7.5	on rail on tyres			4.0 4.8*	5.7* 4.8*			3.5 4.1*	4.0* 4.1*	4.8
6.0	on rail on tyres			4.2 5.7	6.5* 6.4*	2.5 3.5	4.8* 3.9*	2.4 3.4*	3.3* 3.4*	6.2
4.5	on rail on tyres	7.2 8.6*	9.9* 8.6*	4.1 5.6	7.2* 7.0	2.6 3.6	5.9* 4.5	1.9 2.8	3.1* 3.1*	7.0
3.0	on rail on tyres	6.9 9.7	11.1* 10.9*	4.0 5.5	8.2* 6.8	2.6 3.6	6.3* 4.5	1.7 2.5	3.1* 3.1*	7.4
1.5	on rail on tyres	6.8 9.6	12.6* 12.4	4.0 5.5	8.9* 6.8	2.5 3.5	6.5* 4.4	1.6 2.4	3.2* 3.1	7.4
0	on rail on tyres	6.4 9.5	14.0* 12.5	3.7 5.3	8.9* 6.8	2.3 3.4	6.6* 4.3	1.7 2.5	3.5* 3.2	7.2
-1.5	on rail on tyres	6.2 9.2	14.3* 12.6	3.5 5.1	9.2* 6.5	2.2 3.2	5.9* 4.2	1.9 2.8	4.2* 3.6	6.6
-3.0	on rail on tyres	6.0 9.0	12.8* 12.4	3.3 4.9	6.7* 6.3			2.9 3.8	4.9* 4.5*	5.0
4										

Height - Can be slewed through 360° In longitudinal position of undercarriage Max. reach *Limited by hydr. capacity

The lift capacities are stated in metric tonnes (t) at the stick end and can be lifted 360° on firm, level supporting surface with locked steering axle. These capacities can be slewed through 360° with the undercarriage in the transverse position. Capacities in the longitudinal position of the undercarriage $(+/-15^{\circ})$ are specified over the steering axle. The values apply when the adjusting cylinder is in the optimal position. Indicated loads based on the ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity, or are limited by the permissible load of the load lift hook. In accordance with the harmonised European Standard EN 474-5, hydraulic excavators used for lifting operations must be equipped with pipe fracture safety valves, an overload warning device, a load lift hook and a lift capacity chart.

Please note that the stability will be reduced by approx. 20% in case of a 100 mm cant and 40% in case of a 180 mm cant.

Lift Capacities

with Two-Piece Boom 5.05 m, Tail Radius 2,000 mm (Heavy Counterweight)

Sti	ck 1.85 m									
		3.0 m		4.5	4.5 m		m			
m	Undercarriage	5	<u>L</u>		<u>L</u>	 - 5	<u>L</u>		<u>d</u>	m
7.5	on rail on tyres	7.9 8.5*	8.3* 8.5*					4.5 5.9*	5.6* 5.9*	4.3
6.0	on rail on tyres	7.6* 7.6*	7.6* 7.6*	4.4 6.0	6.9* 6.9*			2.8 4.1	4.4* 4.5*	5.8
4.5	on rail on tyres	7.6 10.3*	10.1* 10.3*	4.4 5.9	7.5* 7.3	2.7 3.7	6.2* 4.7	2.3 3.2	4.0* 4.0*	6.6
3.0	on rail on tyres	7.3 10.1	10.4* 10.2*	4.3 5.8	8.5* 7.2	2.7 3.7	6.4* 4.7	2.0 2.9	3.8* 3.6	7.0
1.5	on rail on tyres	7.3 10.1	12.6* 12.4*	4.2 5.8	8.9* 7.2	2.6 3.7	6.6* 4.6	1.9 2.8	3.9* 3.5	7.
0	on rail on tyres	6.8 10.0	14.1* 13.2	4.0 5.6	9.0* 7.2	2.5 3.5	6.6* 4.5	2.0 2.9	4.3* 3.6	6.8
-1.5	on rail on tyres	6.6 9.7	14.5* 13.3	3.7 5.3	9.1* 6.9	2.4 3.5	4.8* 4.4	2.3 3.2	4.2* 4.1	6.2
-3.0	on rail	6.5	10.8*	5.2	5.7*			4.2 5.2	6.4* 5.6*	4.0

Sti	ck 2.05 m									
•		3.0 m		4.5	4.5 m		m			a
m ↑ Al	Undercarriage		<u>L</u>	 ∰	<u>L</u>	<u>⊶</u>	<u>L</u>	 -5⊃	<u>L</u>	m
7.5	on rail on tyres			4.2	5.2*			4.1 4.8*	4.6* 4.8*	4.5
6.0	on rail on tyres	6.9*	6.9*	4.4 6.0	6.7* 6.7*			2.7 3.9*	3.8* 3.9*	6.0
4.5	on rail on tyres	7.6 9.9*	10.3* 9.9*	4.4 5.9	7.4* 7.3*	2.8 3.8	6.1* 4.8	2.2 3.1	3.5* 3.5*	6.8
3.0	on rail on tyres	7.4 10.2	10.9* 10.6*	4.3 5.8	8.4* 7.2	2.7 3.8	6.4* 4.8	1.9 2.8	3.4* 3.4*	7.2
1.5	on rail on tyres	7.3 10.1	12.6* 12.4*	4.2 5.8	8.9* 7.1	2.6 3.7	6.6* 4.7	1.9 2.7	3.5* 3.4	7.2
0	on rail on tyres	6.8 10.0	14.1* 13.1	4.0 5.6	9.0* 7.2	2.5 3.6	6.6* 4.5	2.0 2.8	3.9* 3.5	7.0
-1.5	on rail on tyres	6.6 9.8	14.4* 13.3	3.8 5.4	9.2* 6.9	2.4 3.5	5.4* 4.4	2.2 3.1	4.3* 4.0	6.4
-3.0	on rail on tyres	6.5 9.6	11.9* 12.8*	3.6 5.2	5.8* 6.6*			3.5 4.5	5.5* 5.0*	4.6

Stick 2.25 m

		3.0	m	4.5	m	6.0	m			
1 A	Undercarriage	5	J.	√	<mark>L</mark>	⊶ 5	J.	-5	j,	m
	on rail	-		4.3	5.7*		-	3.8	4.0*	
7.5	on tyres			4.8*	4.8*			4.1*	4.1*	4.8
6.0	on rail			4.4	6.5*	2.7	4.8*	2.6	3.3*	6.2
0.0	on tyres			6.0	6.4*	3.8	3.9*	3.4*	3.4*	0.2
4.5	on rail	7.6	9.9*	4.4	7.2*	2.8	5.9*	2.1	3.1*	7.0
7.0	on tyres	8.6*	8.6*	5.9	7.0*	3.8	4.8	3.0	3.1*	7.0
3.0	on rail	7.4	11.1*	4.3	8.2*	2.8	6.3*	1.9	3.1*	7.4
3.0	on tyres	10.2	10.9*	5.8	7.2	3.8	4.8	2.7	3.1*	7.4
1.5	on rail	7.3	12.6*	4.2	8.9*	2.7	6.5*	1.8	3.2*	7.4
1.5	on tyres	10.1	12.4*	5.8	7.1	3.7	4.7	2.6	3.2*	7.4
0	on rail	6.9	14.0*	4.0	8.9*	2.5	6.6*	1.9	3.5*	7.2
U	on tyres	10.1	13.1	5.6	7.2	3.6	4.5	2.7	3.4	1.2
-1.5	on rail	6.6	14.3*	3.8	9.2*	2.4	5.9*	2.1	4.2*	6.6
-1.5	on tyres	9.8	13.3	5.4	6.9	3.5	4.4	3.0	3.8	0.0
-3.0	on rail	6.5	12.8*	3.6	6.7*			3.1	4.9*	E 0
-3.0	on tyres	9.6	13.1	5.2	6.7			4.0	4.5*	5.0

Height - Can be slewed through 360° In longitudinal position of undercarriage Max. reach *Limited by hydr. capacity

The lift capacities are stated in metric tonnes (t) at the stick end and can be lifted 360° on firm, level supporting surface with locked steering axle. These capacities can be slewed through 360° with the undercarriage in the transverse position. Capacities in the longitudinal position of the undercarriage (+/- 15°) are specified over the steering axle. The values apply when the adjusting cylinder is in the optimal position. Indicated loads based on the ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity, or are limited by the permissible load of the load lift hook. In accordance with the harmonised European Standard EN 474-5, hydraulic excavators used for lifting operations must be equipped with pipe fracture safety valves, an overload warning device, a load lift hook and a lift capacity chart.

Please note that the stability will be reduced by approx. 20% in case of a 100 mm cant and 40% in case of a 180 mm cant.

Lift Capacities with Two-Piece Boom 5.05 m, Tail Radius 2,110 mm

Sti	ck 1.85 m									
		3.0	3.0 m		4.5 m		m		-	a
m 1 A	Undercarriage		<u>L</u>	 -∰	<u>L</u>	=	<u>L</u>		<u>L</u>	m
7.5	on rail on tyres	8.3* 8.5*	8.3* 8.5*					5.5 5.9*	5.6* 5.9*	4.3
6.0	on rail on tyres	7.6* 7.6*	7.6* 7.6*	5.3 6.9*	6.9* 6.9*			3.5 4.5*	4.4* 4.5*	5.8
4.5	on rail on tyres	9.0 10.3*	10.1* 10.3*	5.3 6.9	7.5* 7.4*	3.4 4.5	6.2* 5.6	2.9 3.9	4.0* 4.0*	6.6
3.0	on rail on tyres	8.7 10.2*	10.4* 10.2*	5.2 6.8	8.5* 8.2	3.4 4.5	6.4* 5.6	2.6 3.5	3.8* 3.8*	7.0
1.5	on rail on tyres	8.7 11.7	12.6* 12.4*	5.1 6.8	8.9* 8.2	3.3 4.4	6.6* 5.5	2.5 3.4	3.9* 3.9*	7.1
0	on rail on tyres	8.3 11.9	14.1* 14.0*	4.9 6.7	9.0* 8.4	3.2 4.3	6.6* 5.4	2.6 3.5	4.3* 4.2*	6.8
-1.5	on rail on tyres	8.2 11.7	14.5* 14.4*	4.7 6.4	9.1* 8.2	3.1 4.2	4.8* 5.2*	3.0 4.0	4.2* 4.3*	6.2
-3.0	on rail on tyres	8.0 11.5	10.8* 11.9*	5.7*	5.7*			5.3 5.6*	6.4* 5.6*	4.0

Sti	Stick 2.05 m									
•		3.0 m		4.5 m		6.0	m			
m ↑A	Undercarriage	5	d d	⊶	<u>L</u>	⊶	<u>L</u>	5	<u>L</u>	m
7.5	on rail on tyres			5.1	5.2*			4.6* 4.8*	4.6* 4.8*	4.5
6.0	on rail on tyres	6.9*	6.9*	5.3 6.7*	6.7* 6.7*			3.4 3.9*	3.8* 3.9*	6.0
4.5	on rail on tyres	9.0 9.9*	10.3* 9.9*	5.3 6.9	7.4* 7.3*	3.4 4.6	6.1* 5.7	2.8 3.5*	3.5* 3.5*	6.8
3.0	on rail on tyres	8.8 10.6*	10.9* 10.6*	5.2 6.8	8.4* 8.3	3.4 4.6	6.4* 5.6	2.5 3.4	3.4* 3.4*	7.2
1.5	on rail on tyres	8.7 11.7	12.6* 12.4*	5.2 6.8	8.9* 8.2	3.3 4.5	6.6* 5.6	2.4 3.3	3.5* 3.5*	7.2
0	on rail on tyres	8.4 11.9	14.1* 14.0*	4.9 6.7	9.0* 8.3	3.2 4.4	6.6* 5.4	2.5 3.4	3.9* 3.8*	7.0
-1.5	on rail on tyres	8.2 11.7	14.4* 14.3*	4.7 6.5	9.2* 8.2	3.1 4.2	5.4* 5.3	2.9 3.8	4.3* 4.4*	6.4
-3.0	on rail on tyres	8.0 11.5	11.9* 12.8*	4.6 6.3	5.8* 6.6*			4.5 5.0*	5.5* 5.0*	4.6

Stick 2.25 m

		3.0	3.0 m		4.5 m		m			
m 1 A	Undercarriage	5	<u>L</u>	 -∰	<u>L</u>	 ∰	<u>L</u>	- -	<u>L</u>	m
7.5	on rail on tyres			5.2 4.8*	5.7* 4.8*			4.0* 4.1*	4.0* 4.1*	4.8
6.0	on rail on tyres			5.4 6.4*	6.5* 6.4*	3.4 3.9*	4.8* 3.9*	3.2 3.4*	3.3* 3.4*	6.2
4.5	on rail on tyres	9.0 8.6*	9.9* 8.6*	5.3 6.9	7.2* 7.0*	3.5 4.6	5.9* 5.7	2.7 3.1*	3.1* 3.1*	7.0
3.0	on rail on tyres	8.7 10.9*	11.1* 10.9*	5.2 6.8	8.2* 8.1*	3.4 4.6	6.3* 5.6	2.4 3.1*	3.1* 3.1*	7.4
1.5	on rail on tyres	8.7 11.7	12.6* 12.4*	5.2 6.7	8.9* 8.2	3.3 4.5	6.5* 5.6	2.3 3.2*	3.2* 3.2*	7.4
0	on rail on tyres	8.4 11.8	14.0* 13.8*	4.9 6.7	8.9* 8.2	3.2 4.4	6.6* 5.4	2.4 3.3	3.5* 3.5*	7.2
-1.5	on rail on tyres	8.2 11.7	14.3* 14.2*	4.7 6.5	9.2* 8.2	3.1 4.2	5.9* 5.3	2.7 3.7	4.2* 4.1*	6.6
-3.0	on rail on tyres	8.0 11.5	12.8* 13.5*	4.5 6.3	6.7* 7.4*			3.9 4.5*	4.9* 4.5*	5.0
4						0				

 \$\forall \text{Height}\$
 → Can be slewed through 360°
 In longitudinal position of undercarriage

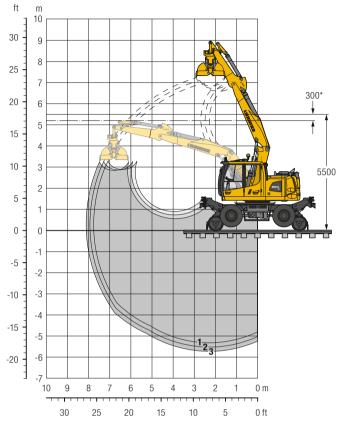
 Max. reach * Limited by hydr. capacity

The lift capacities are stated in metric tonnes (t) at the stick end and can be lifted 360° on firm, level supporting surface with locked steering axle. These capacities can be slewed through 360° with the undercarriage in the transverse position. Capacities in the longitudinal position of the undercarriage $(+/-15^{\circ})$ are specified over the steering axle. The values apply when the adjusting cylinder is in the optimal position. Indicated loads based on the ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity, or are limited by the permissible load of the load lift hook. In accordance with the harmonised European Standard EN 474-5, hydraulic excavators used for lifting operations must be equipped with pipe fracture safety valves, an overload warning device, a load lift hook and a lift capacity chart.

Please note that the stability will be reduced by approx. 20% in case of a 100 mm cant and 40% in case of a 180 mm cant.

Clamshell Grab

with Two-Piece Boom 5.05 m



Digging Envelope

		1	2	3
Stick length	m	1.85	2.05	2.25
Max. digging depth	m	5.30	5.50	5.70
Max. reach at ground level	m	7.75	7.95	8.10
Max. dumping height	m	6.60	6.75	6.85
Max. dumping height under overhead wires	m	2.90	2.90	2.85

Operating Weight

The operating weight includes the basic machine with 8 tyres, two-piece boom 5.05 m, stick 2.25 m and clamshell grab GM 7C/0.35 m³.

Tail radius	Weight (kg)
A 924 Rail Litronic Friction Drive with tail radius 2,000 mm	22,700
A 924 Rail Litronic Friction Drive with tail radius 2,000 mm	
(heavy counterweight)	23,300
A 924 Rail Litronic Friction Drive with tail radius 2,110 mm	25,000

Clamshell Grab GM 7C Machine stability per ISO 10567* (75% of tipping capacity)

<u>s</u>				Tail radius					Tail radius				Tail radius							
he	_		2,000 mm							2,000 m	m (heav	y counter	weight)		2,110 mm					
L SE	apacity	ght		on rail			on tyres			on rail			on tyres			on rail			on tyres	;
Width of clamshells	aba	Weig	011		()	011		()	011		()	011		()						()
> 0	ပ	S		k length			k length			k length			k length			k length		Stick length (m)		
mm	m³	kg	1.85	2.05	2.25	1.85	2.05	2.25	1.85	2.05	2.25	1.85	2.05	2.25	1.85	2.05	2.25	1.85	2.05	2.25
3001)	0.10	685																		
5002)	0.19	780																		
6002)	0.25	830																		
7002)	0.30	865																		
8002)	0.30	890																		
1,0002)	0.38	965																		
6003)	0.35	905							-											
8003)	0.48	985																		
1,0003)	0.70	1,115	Δ	Δ	_						Δ									

indicated loads are based on ISO 10567 and do not exceed 75% of tipping or 87% of hydraulic capacity, max. stick length without quick coupler, lifted 360° on firm with blocked oscillating axle

Max. material weight \blacksquare = \leq 1.8 t/m³, \blacksquare = \leq 1.5 t/m³, \triangle = \leq 1.2 t/m³, - = not authorised

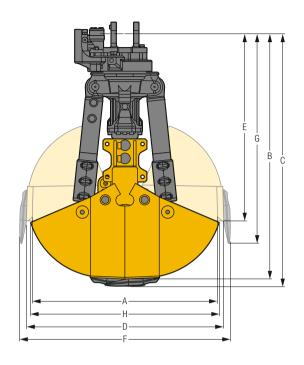
^{*} Safety distance to overhead wires

¹⁾ Track construction bucket

²⁾ Combination bucket

³⁾ Clamshell bucket

Clamshell Grab GM 7C



Scope of Delivery

	mm	weigiit kg
Suspension		
suiteable for quick change stick and standard pins		
Swing angle 45°	265	85
Swing angle 90°	370	90
for quick coupler SWA 33	645	165
Clamshell grab mechanism and clamshell carrier – upper part		
GM 7C		285
GM 7C-HD		310

Optional

	Weight kg
Ejectors (set of two)	
for special track clamshells and digging clamshells	
for clamshell width 300 mm	45
for clamshell width 600 mm	75
for clamshell width 800 mm	80

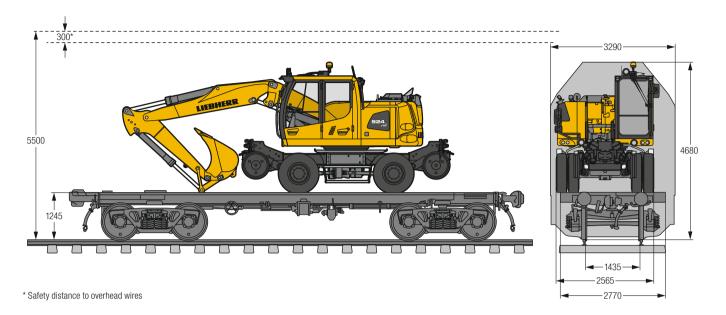
Dimensions/Weights

Capacity	Shell	Number		Shell closed				Weight			
	width	of	Α	В	C	D	E	F	G	Н	without
		teeth	Width	Height	Height with teeth	Width	Height	Width with teeth	Height with teeth	Opening width	suspension
m ³	mm	Piece	mm	mm	mm	mm	mm	mm	mm	mm	kg
Track constru	ction bucket (tv	vo-piece clams	hell carrier)								
0.10	300	3	1,143	1,492	1,534	1,200	1,139	1,284	1,275	1,128	595
Combination b	ucket (two-pie	ce clamshell ca	rrier)								
0.19	500	5	1,189	1,542	1,585	1,298	1,140	1,386	1,258	1,225	690
0.25	600	5	1,189	1,542	1,585	1,298	1,140	1,386	1,258	1,225	740
0.30	700	7	1,189	1,542	1,585	1,298	1,140	1,386	1,258	1,225	775
0.30	800	7	1,189	1,542	1,585	1,298	1,140	1,386	1,258	1,225	800
0.38	1.000	9	1,189	1,542	1,585	1,298	1,140	1,386	1,258	1,225	875
Clamshell buc	ket (two-piece	clamshell carri	er)								
0.35	600	5	1,439	1,677	1,723	1,568	1,140	1,657	1,262	1,495	815
0.48	800	7	1,439	1,677	1,723	1,568	1,140	1,657	1,262	1,495	895
0.70	1,000	7	1,439	1,677	1,723	1,568	1,140	1,657	1,262	1,495	1,025

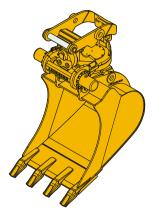
Technical Data

Lift capacity	Grab op	en/close	Grab to	urning	Torque	
max.	Pressure	Flow	Pressure	Flow	1 motor	
	max.	max.	max.	max.	200 cm ³	
10 t	36 MPa	200 l/min.	15 MPa	30 l/min.	1.38 kNm	

Dimensions for Transport

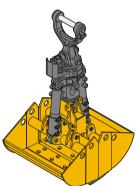


Attachments



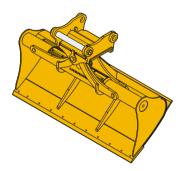
Tilt Rotator

ווו חטומוטו	
Technical data	Slewing angle of 2 x 50° 360° rotation
	Quick change stick/SWA 33/SWA 48/LIKUFIX
Description	The tilt rotaror with its 360° rotatability, its patented tilt mechanism and a tilting angle
Description	of up to 50° offers a maximum of flexibility, specifically for channel digging. Its robust
	design makes it suitable for heavy operations.



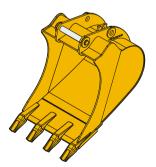
Clamehall Grah

Ciamsnen Grab	
Technical data	Width of clamshells 300 – 1,000 mm
	Capacity 0.10 – 0.48 m ³
	Opening length 1,200 – 1,580 mm
	Quick change stick/SWA 33/SWA 48/LIKUFIX
Description	It's possible to individually fit special track shells or grab shells with only one clam
	mechanism. The grab shells and teeth are standardly in HD-version, moreover the
	reinforced cutting sheets ensure a high stability.



Ditch Cleaning Bucket

•	
Technical data	Cutting width 1,600 and 2,000 mm
	Capacity (SAE) 0.70 – 1.00 m ³
	Slewing angle of 2 x 50°
	Quick change stick/SWA 33/SWA 48/LIKUFIX
Description	With the ditch cleaning bucket Liebherr offers a specific attachment for railroader applica-
	tions. The cutting edge persists paralelly to the rotation axis, so that it's also possible to
	drive around obstacles without any difficulty. This attachment makes racking, arranging
	and profiling an easy task. The cylinders are inside and therefore optimally protected.



Backhoe Bucket

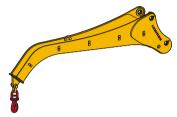
Technical data	Cutting width 400 – 1,250 mm
	Capacity 0.24 – 0.95 m ³
	Quick change stick/SWA 33/SWA 48/LIKUFIX
Description	Liebherr offers a suitable backhoe bucket for nearly every application. A broad programm in approved Liebherr quality and the appropriate quick hitch adapters provide a maximum
	of productivity.

Attachments



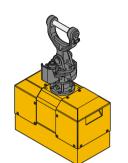
Load Lift Hook

Load Lift Hook	
Technical data	Lifting capacity up to 8 t
	Mechanical 360° rotating
	High-strength special type
	Quick change stick/SWA 33/SWA 48/LIKUFIX
Description	Due to its low operating weight the Liebherr load hook allows the lifting of heavy loads.
	With this 360° rotatable attachment it's possible to exactly deposit loads.



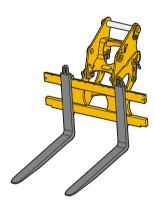
Load-Lifting Stick

Loud Linding Otlok	
Technical data	Length 2,500 mm
	Integrated load hook 2.5 t
	Quick change stick/SWA 33/SWA 48/LIKUFIX
Description	With the load-lifting stick an outreach of up to 10.0 m can be achieved. The load-lifting stick enables to work on the side rail track and to lift of long loads without any difficulty.



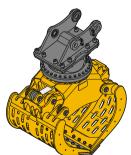
Hvdro Magnet

Ilyulu maynet	
Technical data	Hydro magnet II 5 kW
	Lifting capacity up to 5 t
	Swing drive 330°
	Quick change stick/SWA 33/SWA 48/LIKUFIX
Description	The hydro magnet is particulary suitable for picking up small iron parts for applications in
	the area of rebuilding and deconstruction.



Pallet Fork

Max. width pallet fork 1,245 mm
Pallet forks length 1,200 mm
Lifting capacity up to 2,5 t (ISO 2328)
Quick change stick/SWA 33/SWA 48/LIKUFIX
Particularly well suited for transportation of pallets and pallet cages. Fast and secure setting of desired deployment height and width.



Sorting Grab

- our ting arab	
Technical data	Width of clamshells 800 – 1,400 mm
	Capacity 0.40 – 1.10 m ³
	Opening length 1,200 – 1,970 mm
	Quick change stick/SWA 33/SWA 48/LIKUFIX
Description	Sensitive working on sorting activities. Different tine shapes for individual applications
	available. High closing force combined with lightweight construction.

Equipment

●**=**● Undercarriage

_	· · · · · · · · · · · · · · · · · · ·	
	Dual-circuit braking system with rail wheel brake, hydraulically	•
	Trailer coupling on rolling stock axle	•
	Trailer coupling Rockinger, semi-automatic	•
	Drive via friction wheel (9B) or rail (9C)	+
	Additional ascent laterally, left	+
	Additional ascent laterally, right	+
	Counterweight at undercarriage	+
	Lighting system white/red incl. power socket	x*
	Earthing cable with ball-headed pin	x
	Rotating assembly position symmetric	•
	Fire extinguisher 6 kg	x
	Hydraulic connection for tipping the trailer	+
	Coupling bar	x/x*
	Parking brake, maintenance-free	•
	Tyre inflation hose with pressure gauge at wagon braking system	+
	Rolling stock chassis cylinder pipe fracture safety device	•
	Rail undercarriage oscillating steering axle, hydraulically locking, rear rigid	•
	Rail undercarriage friction wheel, gauge 1,435 mm	•
	Rail sweeper	•
	Protection for oscillating axle cylinders	+
	Proportional servo-steering with emergency function	•
	Speeder	+
	Storage compartment left – lockable	•
	Storage compartment right – lockable	•
	Lashing eyelets for transport	•
	Wagon braking system (hydraulic, 2 circuits)	+
	Wagon braking system (pneumatic, 1 circuit)	•
	Wagon braking system (pneumatic, 2 circuits)	+
	Tool equipment, extended	+
	Pull rod	+

Uppercarriage

· · · · · ·	
Uppercarriage rear light, 2 pieces, LED	+
Uppercarriage right side light, 1 piece, LED	•
Counterweight (tail swing radius 2,000 mm)	•
Counterweight (tail swing radius 2,000 mm), heavy	+
Counterweight (tail swing radius 2,110 mm)	+
Refuelling system with filling pump	+
External starting aid (battery connectors)	+
Handrails, non slip surfaces	•
Main battery switch for electrical system	•
Engine hood with gas spring	•
Uppercarriage doors, lockable	•
Amber beacon, at uppercarriage, LED double flash	+
Signal light DB, halogen	x
Signal light DB, LED	+

Hydraulic System

	•	
_	Shut-off valve between hydraulic tank and pump(s)	•
	Pressure test fittings	•
	Electronic pump regulation	•
	High pressure circuit, continuous operation	•
	Hydraulic oil filter with integrated microfilter	•
	Liebherr hydraulic oil from −20 °C to +40 °C	•
	Liebherr hydraulic oil, biologically degradable	+
	Liebherr hydraulic oil, specially for warm or cold regions	+
	Bypass filter	+
	Emergency actuation, electric	x/x*
	Switchover clamshell operation and tipping cylinder (not available in combination	
	with LIKUFIX)	+
	Switchover high pressure circuit and tipping cylinder	+
	Switchover high pressure circuit and two-piece boom	+
	Preparation Liebherr hydro-magnet	+

Diesel Engine

Fuel anti-theft device	+
Sensor controlled engine idling	•
Liebherr particle filter	•
Air pre-filter with dust discharge	+
Preheating hydraulic oil	+
Preheating fuel	+
Preheating engine oil	+



Work Space Limitation

Electronic lift limitation	x/x*
Load torque limitation (RCL)	\mathbf{x}/\mathbf{x}^*
Load torque warning (RCI)	+
Swivel limitation	x
Virtual wall	x*

Equipment

Operator's Cab

_	— operator o cab	
	Storage compartment	•
	Cab lights rear, 2 pieces, LED	•
	Cab lights front, 2 pieces, LED (under rain cover)	•
	Exterior mirror, electrical adjustable, with heating	+
	Control elements for signal-horn and emergency brake at co-driver's seat	•
	Mechanical hour meters, readable from outside the cab	•
	Roof window made from impact-resistant laminated safety glass	•
	Data logger	x/x*
	Two seater cab	•
	Circular bubble level	+
	Pressure indication of rail axles on the display	•
	Driver identification code	+
	Driver profile, personalised	•
	Operator's seat Standard	-
	Operator's seat Comfort	+
	Operator's seat Premium	+
	Driving alarm (acoustic signal is emitted during travel, can be switched ON/OFF)	+ x *
	Fire extinguisher 2 kg	
	Windscreen retractable (including upper part)	•
	Intermittent windscreen wiper with wiper washer Footrest	-
		+
	Speed indication on the rail-display Cruise control	
	Rubber floor mat, removable	•
	Dome light	
	Licence plate holder with light	+
	Coat hook	+
	Automatic air conditioning	•
	Fuel consumption indicator	•
	Electric cooler	+
	Steering wheel lock	•
	Steering column adjustable	•
	LiDAT, vehicle fleet management*	•
	Emergency exit rear window	•
	Positioning swing brake	+
	Proportional control	•
П	Radio Comfort, control via display with handsfree set	+
	Preparation for radio installation	•
Т	Rain cover over front window opening	•
	ROPS cab	•
	Back-up alarm (acoustic signal is emitted traveling backward, can not be switched off)	+
	Amber beacon, on cabin, LED double flash	+
	Windshield wiper with interval switching and washer, roof window	•
	Windshield wiper with interval switching and washer, rear window	•
	Driver door with sliding window	•
	Slipcover for operator seat	+
	Right side window and windshield made from laminated safety glass	•
	Safety components DB (safety flag, signal horn, warning triangle, warning light)	x
	Safety components GB (safety flag)	X*
	Sun blind	•
	Auxiliary heating, adjustable (week time switch)	+
	Power socket 12 V	•
	Left control console, folding	•
	Electronic immobilizer	+
	Cigarette lighter/power socket 24 V	•

Equipment

-	Equipmont	
	Alternative connection medium pressure circuit on right side of stick	+
	Boom lights, 2 pieces, LED	•
	Stick lights, 2 pieces, LED	+
	Grab lines for stick with tipping kinematic	+
	High pressure circuit 1 incl. unpressurised return line and Tool Control	•
	High pressure circuit 2 incl. lines	•
	Free rotating load lift hook	+
	Load holding valve bucket cylinder	+
	Load lug on boom	+
	Load lug on stick	+
	Leak oil line, additional for attachments	+
	Liebherr ditch cleaning bucket	+
	Liebherr quick coupler, hydraulic or mechanical	+
	Liebherr tilt bucket	+
	Liebherr tilt rotator	+
	Liebherr sorting grab	+
	Liebherr backhoe bucket	+
	Liebherr tooth system	+
	Liebherr clamshell grab	+
	Stick prepared for quick coupler stick	•
	Medium pressure circuit incl. lines	•
	PowerLift	•
	Pipe fracture safety valves hoist cylinders	•
	Pipe fracture safety valve stick cylinder	•
	Hose quick coupling at grab lines	•
	Hose protection for LIKUFIX	+
	Quick coupling system LIKUFIX SWA 33	+
	Quick coupling system LIKUFIX SWA 48	+
	Signal contacts for LIKUFIX, 14-pin	+
	Signal contacts for LIKUFIX, 14-pin, with control unit for second SWA	+
	Special buckets and other attachments	+
	Power socket on stick, commutable (2 circuits)	+
	Tool Control, 20 attachment adjustments selectable over the display	•
	Tool Management, automatic attachment recognition (in combination with LIKUFIX)	+
	Latching for connecting link in grab operation	+
	Two-piece boom	•
	Offset two-piece boom	+

Complete Machine

Lubrication		
Lubrication undercarriage, manually – decentralised (grease points)	•	
Lubrication undercarriage steering axle, manually – centralised (one grease point)	+	
Central lubrication system for uppercarriage and equipment, automatically		
(without quick coupler and connecting link)	•	
Central lubrication system, extension for quick coupler	+	
Central lubrication system, extension for connecting link	+	
Special coating		
DB-coating	x	
Special coating undercarriage, uppercarriage, equipment	+	
Monitoring		
Rear view monitoring with camera	•	
Side view monitoring with camera	•	
Machine guidance system		
Preparation	+	

Availability of equipment may differ by country.

Options and / or special equipments, supplied by vendors other than Liebherr, are only to be installed with the knowledge and approval of Liebherr in order to retain warranty.

^{• =} Standard, + = Option, x = Required for acceptance by the German RR (DB), x* = Required for acceptance by the British RR – necessary for compliance RIS 1530
* = optionally extendable after one year